

PIECEWORK

ITEM

KANBAN

DELIVER TO

END OF RACK

BUILD QTY

QTY PER BOX

BOX TYPE

TIME TO BEAT

TOTAL MIN

UPC5

PIECEWORK

ITEM

KANBAN

DELIVER TO

END OF RACK

BUILD QTY

QTY PER BOX

BOX TYPE

TIME TO BEAT

TOTAL MIN

UPC5

PIECEWORK

ITEM

KANBAN

DELIVER TO

END OF RACK

BUILD QTY

QTY PER BOX

BOX TYPE

TIME TO BEAT

TOTAL MIN

UPC5

PIECEWORK

ITEM

KANBAN

DELIVER TO

END OF RACK

BUILD QTY

QTY PER BOX

BOX TYPE

TIME TO BEAT

TOTAL MIN

UPC5

